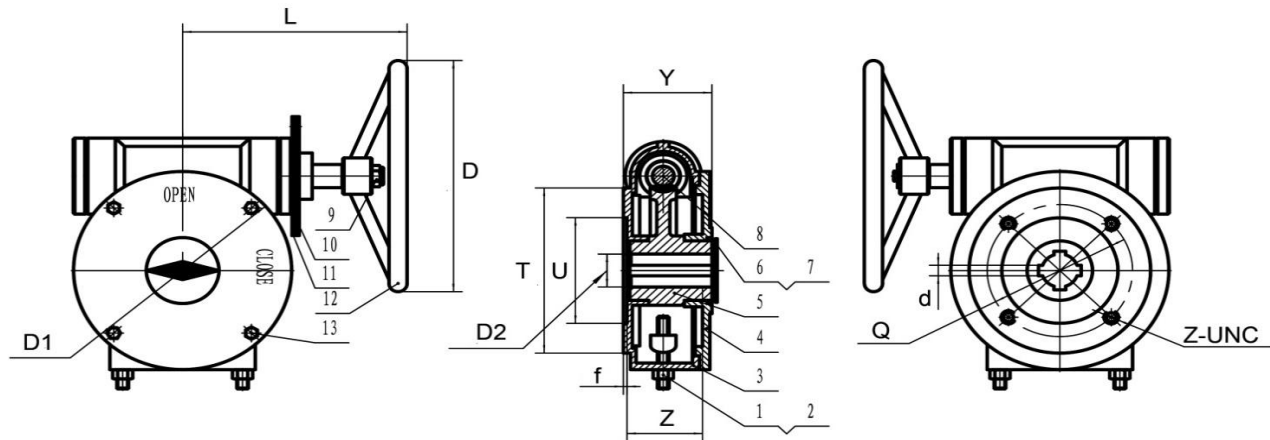


Size	L	D	D1	Y	T	f	Z	U	D2	d	Q	Z - UNC/UN
2"	5.63	6.30	4.53	2.68	3.54	0.12	1.89	2.17	0.63	0.20	2.76	4-UNC 5/16"-18
2½"	5.63	6.30	4.53	2.68	3.54	0.12	1.89	2.17	0.71	0.24	2.76	4-UNC 5/16"-18
3"	5.63	6.30	4.53	2.68	3.54	0.12	1.89	2.17	0.71	0.24	2.76	4-UNC 5/16"-18
4"	5.63	6.30	4.53	2.68	3.54	0.12	1.89	2.17	0.79	0.24	2.76	4-UNC 5/16"-18
5"	6.38	7.87	6.10	3.23	4.92	0.12	2.44	2.76	0.87	0.32	4.02	4-UNC 1/2"-13
6"	6.38	7.87	6.10	3.23	4.92	0.12	2.44	2.76	0.94	0.32	4.02	4-UNC 1/2"-13
8"	7.17	9.84	7.48	3.66	5.91	0.12	2.76	3.35	1.10	0.32	4.02	4-UNC 1/2"-13



No.	PART	QTY	MATERIAL
1	Adjusting Screw	2	SS316
2	Nut	2	SS316
3	Worm Gear Box	1	CF8M
4	Cover	1	CF8M
5	Worm Gear	1	C95800
6	Dial	1	SS316
7	Bolts	2	SS316
8	Worm Gear Shaft	1	SS316
9	Handwheel Lock Nut	1	SS316
10	End Cap	1	SS316
11	Locking Plate	2	SS316
12	Handwheel	1	SS316
13	Bolts	4	SS316

Pressure Rating:	<b>DIMENSIONAL DATA SHEET</b> <b>Series 15N</b> <b>Worm Gear Operator</b> <b>SS Body / Bronze Worm Gear</b> <b>2" - 8"</b> <b>Specification MIL-V-24624</b> <b>Shock MIL-S- 901D Grade A</b> <b>Vibration Test MIL-STD-167-1A</b>	Material Reference:
Customer/Project:		SS316
Cage Code:		Part No.:
6SPR5		15-N46XX
Drawn By:	Approved by:	Drawing No.:
TEM	DAB	FL 15N-01SS-R7
		Rev. #
		J
		Rev. Date
		03/11/15