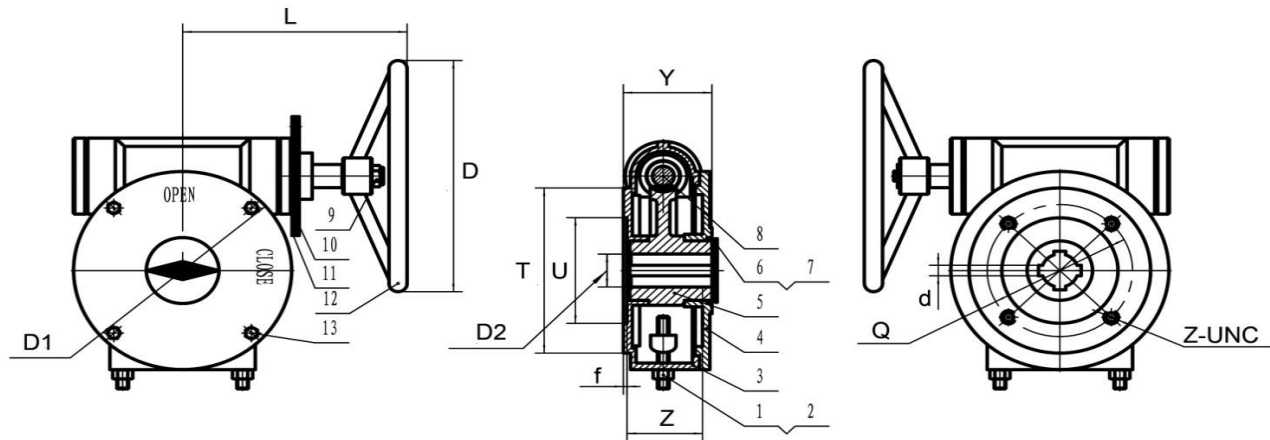


Size	L	D	D1	Y	T	f	Z	U	D2	d	Q	Z - UNC/UN
2"	5.63	7.87	4.53	2.68	3.54	0.12	1.89	2.17	0.63	0.24	2.76	4-UNC 5/16"-18
2½"	5.63	7.87	4.53	2.68	3.54	0.12	1.89	2.17	0.71	0.24	2.76	4-UNC 5/16"-18
3"	5.63	7.87	4.53	2.68	3.54	0.12	1.89	2.17	0.71	0.24	2.76	4-UNC 5/16"-18
4"	5.63	7.87	4.53	2.68	3.54	0.12	1.89	2.17	0.79	0.24	2.76	4-UNC 5/16"-18
5"	7.17	11.81	7.48	3.66	5.91	0.12	2.76	3.35	0.87	0.32	4.92	4-UNC 1/2"-13
6"	7.17	11.81	7.48	3.66	5.91	0.12	2.76	3.35	0.94	0.32	4.92	4-UNC 1/2"-13
8"	7.17	11.81	7.48	3.66	5.91	0.12	2.76	3.35	1.10	0.32	4.92	4-UNC 1/2"-13



No.	PART	QTY	MATERIAL
1	Adjusting Screw	2	SS316
2	Nut	2	SS316
3	Worm Gear Box	1	C95800
4	Cover	1	C95800
5	Worm Gear	1	C95800
6	Dial	1	SS316
7	Bolts	2	SS316
8	Worm Gear Shaft	1	SS316
9	Handwheel Lock Nut	1	SS316
10	End Cap	1	C95800
11	Locking Plate	2	SS316
12	Handwheel	1	C95800
13	Bolts	4	SS316

Pressure Rating:	DIMENSIONAL DATA SHEET Series 15N Worm Gear Operator Bronze Body / Bronze Worm Gear 2" - 8" Specification MIL-V-24624 Shock MIL-S- 901D Grade A Vibration Test MIL-STD-167-1A	Material Reference: C95800+SS316
Customer/Project:		Part No.: 15-N86XX
Cage Code: 6SPR5		Drawing No.: FL 15N-01XX-R1
Drawn By: TEM		Approved by: DAB
		Rev. Date 03/11/15